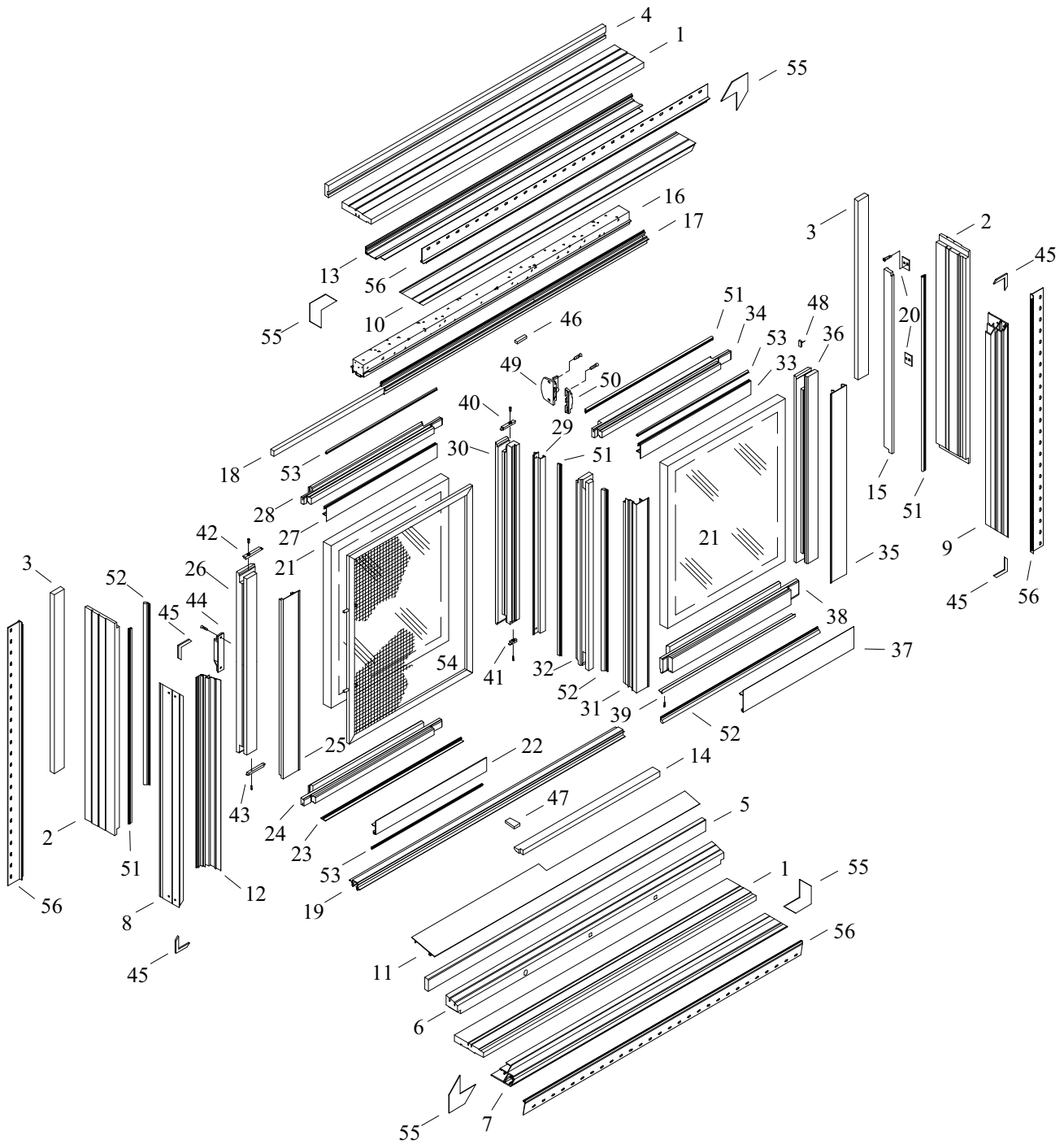

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Aluminum Wood Horizontal Sliding Windows Replacement Parts

Exploded View



Alum. Wood Horiz.
Sliding Windows

Aluminum Wood Horizontal Sliding Windows Replacement Parts



Parts List

Item No.	Description
1.	Head and Sill Jamb
2.	Side Jamb
3.	Side Inside Liner
4.	Head Inside Liner
5.	Sill Inside Liner
6.	Sill Filler
7.	Sill Aluminum Extrusion
8.	Left Side Jamb Aluminum Extrusion
9.	Right Side Jamb Aluminum Extrusion
10.	Head Jamb Aluminum Extrusion
11.	Aluminum Sill Plate
12.	Aluminum Side Filler
13.	Aluminum Head Filler
14.	Stationary Sill Parting Stop
15.	Stationary Sash Side Stop
16.	Vinyl Head Track and Foam
17.	Vinyl Head Parting Stop
18.	Head Parting Stop Filler
19.	Vinyl Sill Track
20.	Stationary Sash Bracket
21.	3/4" Insulating Glass
22.	Operating Sash Bottom Rail Aluminum Cover
23.	Operating Sash Track Slide
24.	Operating Sash Bottom Rail
25.	Operating Sash Left Stile Aluminum Cover
26.	Operating Sash Left Stile
27.	Operating Sash Top Rail Aluminum Cover
28.	Operating Sash Top Rail
29.	Inside Checkrail Aluminum Cover
30.	Inside Checkrail
31.	Outside Checkrail Aluminum Cover
32.	Outside Checkrail
33.	Stationary Sash Top Rail Aluminum Cover
34.	Stationary Sash Top Rail
35.	Stationary Sash Right Stile Aluminum Cover
36.	Stationary Sash Right Stile
37.	Stationary Sash Bottom Rail Cover
38.	Stationary Sash Bottom Rail
39.	Stationary Sash Clip
40.	Right Top Sash Cap
41.	Right Bottom Sash Cap
42.	Left Top Sash Cap
43.	Left Bottom Sash Cap

Alum. Wood Horiz.
Sliding Windows

Continued on next page

Aluminum Wood Horizontal Sliding Windows Replacement Parts

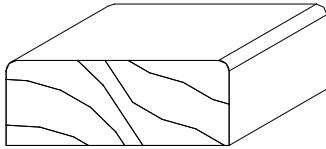
Parts List

Continued from previous page

Item No.	Description
44.	Sash Handle
45.	Corner Keys
46.	Top Dust Pad
47.	Bottom Dust Pad
48.	Sash Bumper
49.	Checkrail Lock
50.	Checkrail Keeper
51.	Gray Bulb Weatherstrip
52.	Foam Weatherstrip
53.	Rail Weatherstrip
54.	Fiberglass Mesh Screen
55.	Nailing Fin Corner Pads
56.	Folding Nailing Fin

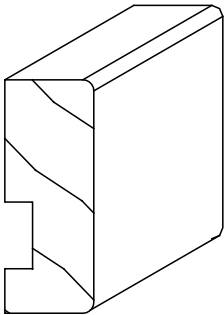
Liners, Stops and Tracks

Item #3



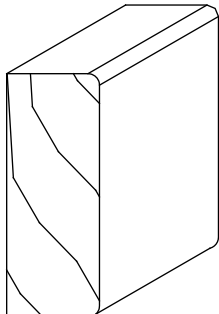
Side Inside Liner (2 per Unit)	Part No.
2-0 ASL Side Inside Liner	202485
3-0 ASL Side Inside Liner	202486
3-6 ASL Side Inside Liner	202487
4-0 ASL Side Inside Liner	202488
4-6 ASL Side Inside Liner	211616
5-0 ASL Side Inside Liner	202489

Item #4



Head Inside Liner	Part No.
3-0 ASL Head Inside Liner	202502
4-0 ASL Head Inside Liner	202503
5-0 ASL Head Inside Liner	202504
6-0 ASL Head Inside Liner	202505
7-0 ASL Head Inside Liner	202590
8-0 ASL Head Inside Liner	202591

Item #5



Sill Inside Liner	Part No.
3-0 ASL Sill Inside Liner	206262
4-0 ASL Sill Inside Liner	206263
5-0 ASL Sill Inside Liner	206264
6-0 ASL Sill Inside Liner	206265
7-0 ASL Sill Inside Liner	206266
8-0 ASL Sill Inside Liner	206267

Note: Parts drawings not to scale.

Aluminum Wood Horizontal Sliding Windows Replacement Parts

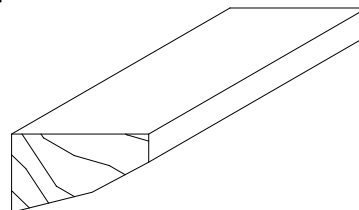


Liners, Stops and Tracks

Item #14

Stationary Sill Parting Stop

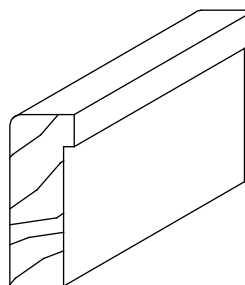
	Part No.
3-0 ASL Stationary Sill Parting Stop	202498
4-0 ASL Stationary Sill Parting Stop	202499
5-0 ASL Stationary Sill Parting Stop	202500
6-0 ASL Stationary Sill Parting Stop	202501
7-0 ASL Stationary Sill Parting Stop	202592
8-0 ASL Stationary Sill Parting Stop	202593



Item #15

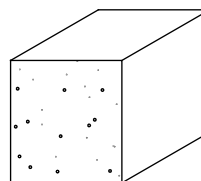
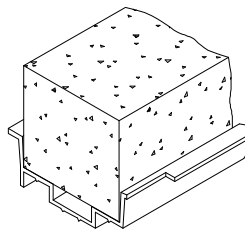
Stationary Sash Side Stop

	Part No.
2-0 ASL Stationary Sash Side Stop	202480
3-0 ASL Stationary Sash Side Stop	202481
3-6 ASL Stationary Sash Side Stop	202482
4-0 ASL Stationary Sash Side Stop	202483
4-6 ASL Stationary Sash Side Stop	211617
5-0 ASL Stationary Sash Side Stop	202484



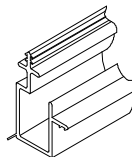
Item #16

Vinyl Head Track	Part No.			
	Bronze	White	Sand	Green
3-0 ASL Head Track	014224	014228	020107	014224
4-0 ASL Head Track	014225	014229	020108	014225
5-0 ASL Head Track	014226	014230	020109	014226
6-0 ASL Head Track	014227	014231	020110	014227
7-0 ASL Head Track	014232	014234	020111	014232
8-0 ASL Head Track	014233	014235	020112	014233
Vinyl Head Foam, per lineal foot, 1 1/4" x 1 3/8" x 60"	011299			



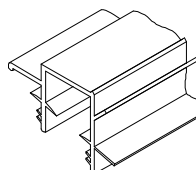
Item #17

Vinyl Head Parting Stop	Part No.			
	Bronze	White	Sand	Green
3-0 ASL Head Parting Stop	024247	024241	024253	024247
4-0 ASL Head Parting Stop	024248	024242	024254	024248
5-0 ASL Head Parting Stop	024249	024243	024255	024249
6-0 ASL Head Parting Stop	024250	024244	024256	024250
7-0 ASL Head Parting Stop	024251	024245	024257	024251
8-0 ASL Head Parting Stop	024252	024246	024258	024252



Item #19

Vinyl Sill Track	Part No.			
	Bronze	White	Sand	Green
3-0 ASL Sill Track	014238	014244	020113	014238
4-0 ASL Sill Track	014239	014245	020114	014239
5-0 ASL Sill Track	014240	014246	020115	014240
6-0 ASL Sill Track	014241	014247	020116	014241
7-0 ASL Sill Track	014242	019049	020117	014242
8-0 ASL Sill Track	014243	019050	020118	014243



Note: Parts drawings not to scale.

Aluminum Wood Horizontal Sliding Windows Replacement Parts

Single Slider Sash Assembly

Rough Opening	Slider	Glass Size	Frame Size	Sash			
				Insulating	Low-E		
					Standard	Climate Control	Super Sun Blocker
3-0 x 2-0	Double	15 x 17-13/16	35-7/16 x 23-11/16				
3-0 x 3-0	Double	15 x 29-13/16	35-7/16 x 35-11/16				
3-0 x 3-6	Double	15 x 35-13/16	35-7/16 x 41-11/16				
3-0 x 4-0	Double	15 x 41-13/16	35-7/16 x 47-11/16				
4-0 x 2-0	Double	21 x 17-13/16	47-7/16 x 23-11/16				
4-0 x 3-0	Double	21 x 29-13/16	47-7/16 x 35-11/16				
4-0 x 3-6	Double	21 x 35-13/16	47-7/16 x 41-11/16				
4-0 x 4-0	Double	21 x 41-13/16	47-7/16 x 47-11/16				
4-0 x 4-6	Double	21 x 47-13/16	47-7/16 x 53-11/16				
4-0 x 5-0	Double	21 x 53-13/16	47-7/16 x 59-11/16				
5-0 x 2-0	Double	27 x 17-13/16	59-7/16 x 23-11/16				
5-0 x 3-0	Double	27 x 29-13/16	59-7/16 x 23-11/16				
5-0 x 3-6	Double	27 x 35-13/16	59-7/16 x 23-11/16				
5-0 x 4-0	Double	27 x 41-13/16	59-7/16 x 23-11/16				
5-0 x 4-6	Double	27 x 47-13/16	59-7/16 x 23-11/16				
5-0 x 5-0	Double	27 x 53-13/16	59-7/16 x 23-11/16				
6-0 x 2-0	Double	33 x 17-13/16	71-7/16 x 23-11/16				
6-0 x 3-0	Double	33 x 29-13/16	71-7/16 x 23-11/16				
6-0 x 3-6	Double	33 x 35-13/16	71-7/16 x 23-11/16				
6-0 x 4-0	Double	33 x 41-13/16	71-7/16 x 23-11/16				
6-0 x 4-6	Double	33 x 47-13/16	71-7/16 x 23-11/16				
6-0 x 5-0	Double	33 x 53-13/16	71-7/16 x 23-11/16				

Tech Tip: Operating Sash size = Glass width + 2-11/16, Glass height + 2-1/8
 Stationary Sash size = Glass width + 2-7/16, Glass height + 2-7/8

Alum. Wood Horiz. Sliding Windows

Aluminum Wood Horizontal Sliding Windows Replacement Parts *Hurd* Windows and Doors

Tri-Slider Sash Assembly

Insulating Sash

Rough Opening	Tri-Slider	Glass	Frame Size	Center Fixed Sash	Right or Left Operator
7-0 x 3-6	Triple	21-35 1/4-21 x 35-13/16	83-7/16 x 41-11/16		
7-0 x 4-0	Triple	21-35 1/4-21 x 41-13/16	83-7/16 x 47-11/16		
7-0 x 4-6	Triple	21-35 1/4-21 x 47-13/16	83-7/16 x 53-11/16		
7-0 x 5-0	Triple	21-35 1/4-21 x 53-13/16	83-7/16 x 59-11/16		
8-0 x 3-6	Triple	21-47 1/4-21 x 35-13/16	95-7/16 x 41-11/16		
8-0 x 4-0	Triple	21-47 1/4-21 x 41-13/16	95-7/16 x 47-11/16		
8-0 x 4-6	Triple	21-47 1/4-21 x 47-13/16	95-7/16 x 53-11/16		
8-0 x 5-0	Triple	21-47 1/4-21 x 53-13/16	95-7/16 x 59-11/16		

Low-E Sash

Rough Opening	Tri-Slider	Glass	Frame Size	Center Fixed Sash	Right or Left Operator
7-0 x 3-6	Triple	21-35 1/4-21 x 35-13/16	83-7/16 x 41-11/16		
7-0 x 4-0	Triple	21-35 1/4-21 x 41-13/16	83-7/16 x 47-11/16		
7-0 x 4-6	Triple	21-35 1/4-21 x 47-13/16	83-7/16 x 53-11/16		
7-0 x 5-0	Triple	21-35 1/4-21 x 53-13/16	83-7/16 x 59-11/16		
8-0 x 3-6	Triple	21-47 1/4-21 x 35-13/16	95-7/16 x 41-11/16		
8-0 x 4-0	Triple	21-47 1/4-21 x 41-13/16	95-7/16 x 47-11/16		
8-0 x 4-6	Triple	21-47 1/4-21 x 47-13/16	95-7/16 x 53-11/16		
8-0 x 5-0	Triple	21-47 1/4-21 x 53-13/16	95-7/16 x 59-11/16		

Low-E Climate Control Sash

Rough Opening	Tri-Slider	Glass	Frame Size	Center Fixed Sash	Right or Left Operator
7-0 x 3-6	Triple	21-35 1/4-21 x 35-13/16	83-7/16 x 41-11/16		
7-0 x 4-0	Triple	21-35 1/4-21 x 41-13/16	83-7/16 x 47-11/16		
7-0 x 4-6	Triple	21-35 1/4-21 x 47-13/16	83-7/16 x 53-11/16		
7-0 x 5-0	Triple	21-35 1/4-21 x 53-13/16	83-7/16 x 59-11/16		
8-0 x 3-6	Triple	21-47 1/4-21 x 35-13/16	95-7/16 x 41-11/16		
8-0 x 4-0	Triple	21-47 1/4-21 x 41-13/16	95-7/16 x 47-11/16		
8-0 x 4-6	Triple	21-47 1/4-21 x 47-13/16	95-7/16 x 53-11/16		
8-0 x 5-0	Triple	21-47 1/4-21 x 53-13/16	95-7/16 x 59-11/16		

Tech Tip: Operating Sash size = Glass width + 2-11/16, Glass height + 2-1/8
 Stationary Sash size = Glass width + 2-7/16, Glass height + 2-7/8

Continued on next page

Aluminum Wood Horizontal Sliding Windows Replacement Parts

Tri-Slider Sash Assembly

Continued from previous page

Low-E Sun Blocker Sash

Rough Opening	Tri-Slider	Glass	Frame Size	Center Fixed Sash	Right or Left Operator
7-0 x 3-6	Triple	21-35 1/4-21 x 35-13/16	83-7/16 x 41-11/16		
7-0 x 4-0	Triple	21-35 1/4-21 x 41-13/16	83-7/16 x 47-11/16		
7-0 x 4-6	Triple	21-35 1/4-21 x 47-13/16	83-7/16 x 53-11/16		
7-0 x 5-0	Triple	21-35 1/4-21 x 53-13/16	83-7/16 x 59-11/16		
8-0 x 3-6	Triple	21-47 1/4-21 x 35-13/16	95-7/16 x 41-11/16		
8-0 x 4-0	Triple	21-47 1/4-21 x 41-13/16	95-7/16 x 47-11/16		
8-0 x 4-6	Triple	21-47 1/4-21 x 47-13/16	95-7/16 x 53-11/16		
8-0 x 5-0	Triple	21-47 1/4-21 x 53-13/16	95-7/16 x 59-11/16		

Low-E Super Sun Blocker Sash

Rough Opening	Tri-Slider	Glass	Frame Size	Center Fixed Sash	Right or Left Operator
7-0 x 3-6	Triple	21-35 1/4-21 x 35-13/16	83-7/16 x 41-11/16		
7-0 x 4-0	Triple	21-35 1/4-21 x 41-13/16	83-7/16 x 47-11/16		
7-0 x 4-6	Triple	21-35 1/4-21 x 47-13/16	83-7/16 x 53-11/16		
7-0 x 5-0	Triple	21-35 1/4-21 x 53-13/16	83-7/16 x 59-11/16		
8-0 x 3-6	Triple	21-47 1/4-21 x 35-13/16	95-7/16 x 41-11/16		
8-0 x 4-0	Triple	21-47 1/4-21 x 41-13/16	95-7/16 x 47-11/16		
8-0 x 4-6	Triple	21-47 1/4-21 x 47-13/16	95-7/16 x 53-11/16		
8-0 x 5-0	Triple	21-47 1/4-21 x 53-13/16	95-7/16 x 59-11/16		

Tech Tip: Operating Sash size = Glass width + 2-11/16, Glass height + 2-1/8
 Stationary Sash size = Glass width + 2-7/16, Glass height + 2-7/8

Alum. Wood Horiz. Sliding Windows

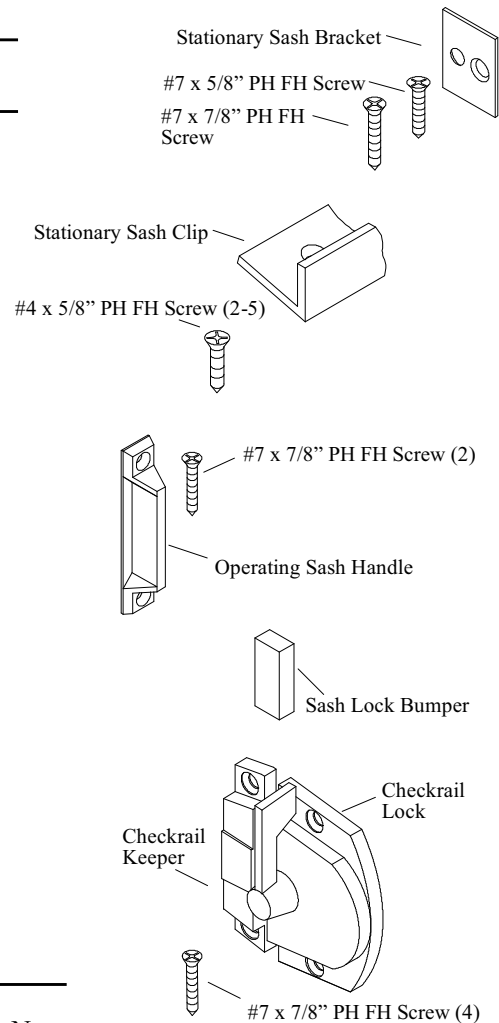
Aluminum Wood Horizontal Sliding Windows Replacement Parts



Hardware/Miscellaneous

Items #20 - #50 Slider Hardware

Item No.	Description	Part No.
20	ASL Stationary Sash Bracket	014253
39	ASL 3-0 Stationary Sash Clip	013957
	ASL 4-0 Stationary Sash Clip	013958
	ASL 5-0 Stationary Sash Clip	013959
	ASL 6-0 Stationary Sash Clip	013960
	ASL 7-0 Stationary Sash Clip	014260
	ASL 8-0 Stationary Sash Clip	014261
44	ASL Operating Sash Handle - Gold Tone	013777
	ASL Operating Sash Handle - 03 Bronze	090942
	ASL Operating Sash Handle - White	019313
	ASL Operating Sash Handle - Bright Brass	031959
48	ASL Sash Lock Bumper	014735
49	ASL Checkrail Lock - Gold Tone	013474
	ASL Checkrail Lock - 03 Bronze	090940
	ASL Checkrail Lock - White	018987
	ASL Checkrail Lock - Bright Brass	031957
50	ASL Checkrail Keeper - Gold Tone	013329
	ASL Checkrail Keeper - 03 Bronze	090941
	ASL Checkrail Keeper - White	018988
	ASL Checkrail Keeper - Bright Brass	031958
	(3-6, 4-0, 5-0 Heights Require 2)	



Fastener Schedule

Description	Where Used	Qty.	Part No.
#7 x 5/8" PH FH Screw	Stationary sash bracket to side jamb.	1	014153
#7 x 7/8" PH FH Screw	Stationary sash bracket to sash.	1	011963
#7 x 1-1/4" PH FH Screw	Stationary sash top rail to head parting stop.	2	010684
#7 x 7/8" PH FH Screw	Sash handle to left stile.	2	011963
#7 x 7/8" PH FH Screw - White	Lock and keeper to checkrails.	4	019312
#7 x 7/8" PH FH Screw - Gold		4	011963
#4 x 5/8" PH FH Screw - White	Sash caps to left stile, inside checkrail		012306
#4 x 5/8" PH FH Screw - Bronze	and		013104
#4 x 5/8" PH FH Screw - Sand	Sash clip to sill.		013105
#4 x 5/8" PH FH Screw - Green		2-5	013134

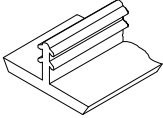
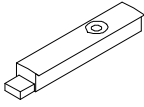
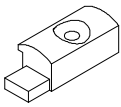
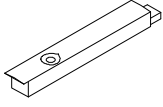
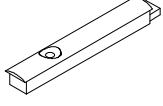
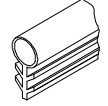
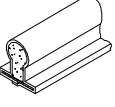
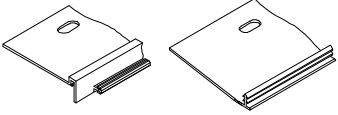
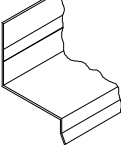
Note: Parts drawings not to scale.

Aluminum Wood Horizontal Sliding Windows Replacement Parts

Hardware/Miscellaneous

Items #23 - #56

Weatherstripping/Miscellaneous

Item No.	Description	Where Used	Part No.
	23 3-0 Operating Sash Track Slide	Bottom of Operating Sash	019226
	4-0 Operating Sash Track Slide		019227
	5-0 Operating Sash Track Slide		019228
	6-0 Operating Sash Track Slide		019229
	40 Right Top Sash Cap - White	Top right of Operating Sash	014740
	Right Top Sash Cap - Bronze		014741
	Right Top Sash Cap - Sand		016658
	Right Top Sash Cap - Green		032860
	41 Right Bottom Sash Cap - White	Bottom right of Operating Sash	014742
	Right Bottom Sash Cap - Bronze		014743
	Right Bottom Sash Cap - Sand		016660
	Right Bottom Sash Cap - Green		032861
	42 Left Top Sash Cap - White	Top left of Operating Sash	014736
	Left Top Sash Cap - Bronze		014737
	Left Top Sash Cap - Sand		016659
	Left Top Sash Cap - Green		032858
	43 Left Bottom Sash Cap - White	Bottom left of Operating Sash	014738
	Left Bottom Sash Cap - Bronze		014739
	Left Bottom Sash Cap - Sand		016661
	Left Bottom Sash Cap - Green		032859
46	Top Dust Pad	Center of Head Vinyl Parting Stop	014978
47	Bottom Dust Pad	Checkrail end of Stationary Sill Parting Stop	014979
51	Lineal PVC Gray Bulb Weatherstrip	Checkrail, top of Stationary Sash, Operating Side Jamb	015512
	52 Foam Weatherstrip- White	Operating Side Jamb and Checkrail, Bottom of Stationary Sash	019923
	Foam Weatherstrip - Brown		019924
	Foam Weatherstrip - Sand		019925
	53 Rail Weatherstrip - White	Operating and Stationary Top Rails, Operating Bottom Rail	014498
	Rail Weatherstrip - Brown		014499
	Rail Weatherstrip - Sand		016651
	56 Folding Nailing Fin	Head and Side	024194
	Folding Nailing Fin	Sill	024195
Note: Folding Nailing Fin can be purchased in cartons of 200 pcs. per size and 100 pcs. lineal footage (100 12' pieces).			
	Not Shown Aluminum Drip Cap - White		015000
	Aluminum Drip Cap - Eggshell		072798
	Aluminum Drip Cap - Bronze		015001
	Aluminum Drip Cap - Brick Red		072970
	Aluminum Drip Cap - Sand		015542
	Aluminum Drip Cap - Green		032031

Alum. Wood Horiz. Sliding Windows

Note: Parts drawings not to scale.

Aluminum Wood Horizontal Sliding Windows Replacement Parts



Screens

Item #54 Replacement Screens

Screen Size	Rough Opening	Glass Size	White	Bronze	Sand	Green	Eggshell	Red
15-3/4 x 20-13/16	3-0 x 2-0	15 x 17-13/16	013704	013719	020000	033638	073106	073243
15-3/4 x 32-13/16	3-0 x 3-0	15 x 29-13/16	013705	013720	020001	033639	073107	073244
15-3/4 x 38-13/16	3-0 x 3-6	15 x 35-13/16	013706	013721	020002	033640	073108	073245
15-3/4 x 44-13/16	3-0 x 4-0	15 x 41-13/16	014278	014279	020003	033641	073121	073258
21-3/4 x 20-13/16	4-0 x 2-0	21 x 17-13/16	013707	013722	020004	033642	073109	073246
21-3/4 x 32-13/16	4-0 x 3-0	21 x 29-13/16	013708	013723	020005	033643	073110	073247
21-3/4 x 38-13/16	4-0 x 3-6	21 x 35-13/16	013709	013724	020006	033644	073111	073248
21-3/4 x 44-13/16	4-0 x 4-0	21 x 41-13/16	013710	013725	020007	033645	073112	073249
21-3/4 x 50-13/16	4-0 x 4-6	21 x 47-13/16	N/A	N/A	N/A	N/A	N/A	N/A
21-3/4 x 56-13/16	4-0 x 5-0	21 x 53-13/16	013711	013726	020008	033646	073113	073250
27-3/4 x 20-13/16	5-0 x 2-0	27 x 17-13/16	021031	021030	021032	033655	073123	073260
27-3/4 x 32-13/16	5-0 x 3-0	27 x 29-13/16	013712	013727	020009	033647	073114	073251
27-3/4 x 38-13/16	5-0 x 3-6	27 x 35-13/16	013713	013728	020010	033648	073115	073252
27-3/4 x 44-13/16	5-0 x 4-0	27 x 41-13/16	013714	013729	020011	033649	073116	073253
27-3/4 x 50-13/16	5-0 x 4-6	27 x 47-13/16	N/A	N/A	N/A	N/A	N/A	N/A
27-3/4 x 56-13/16	5-0 x 5-0	27 x 53-13/16	013715	013730	020012	033650	073117	073254
33-3/4 x 20-13/16	6-0 x 2-0	33 x 17-13/16	021034	021033	021035	033656	073124	073261
33-3/4 x 32-13/16	6-0 x 3-0	33 x 29-13/16	014337	014338	020013	033651	073122	073259
33-3/4 x 38-13/16	6-0 x 3-6	33 x 35-13/16	013716	013731	020014	033652	073118	073255
33-3/4 x 44-13/16	6-0 x 4-0	33 x 41-13/16	013717	013732	020015	033653	073119	073256
33-3/4 x 50-13/16	6-0 x 4-6	33 x 47-13/16	N/A	N/A	N/A	N/A	N/A	N/A
33-3/4 x 56-13/16	6-0 x 5-0	33 x 53-13/16	013718	013733	020016	033654	073120	073257

Alum. Wood Horiz.
Sliding Windows

Notes
